



White Biotechnology in the Context of the BOKU Network of Bioconversion of Renewables

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Production of Materials by Chemical Industry



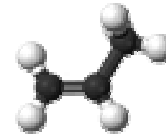
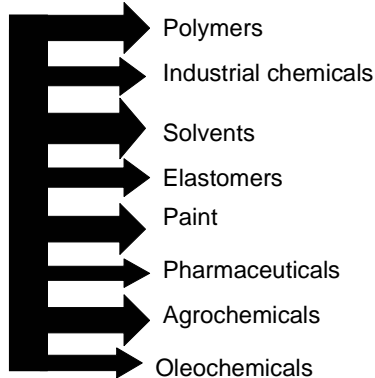
- Today, 400 Mio T of materials are produced by petrochemistry each year (world market 2300 Mrd. €/year)
- Compared with ca. 5 – 8 Mio T materials produced by industrial biotechnology (world market 50 Mrd. €/year)
- This market share is estimated to rise to 20% of total chemical market by 2020



Product Classes of Chemical Industry



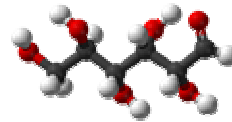
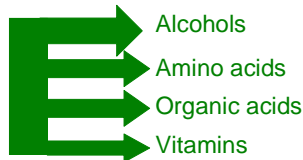
- Products from petrochemistry



Common feature of petro- and biochemicals:

Carbon as backbone

- Products from industrial biotechnology



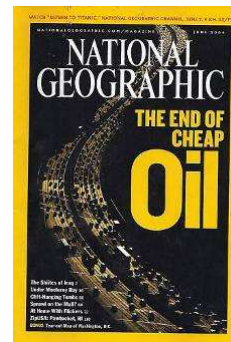
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Worldwide Discussion about the Future of Chemical Production



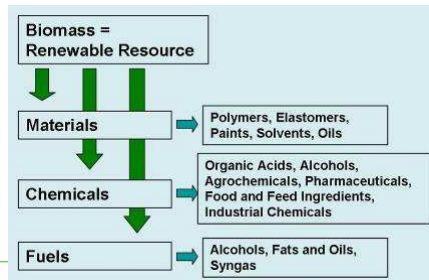
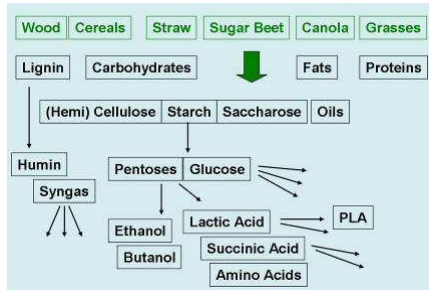
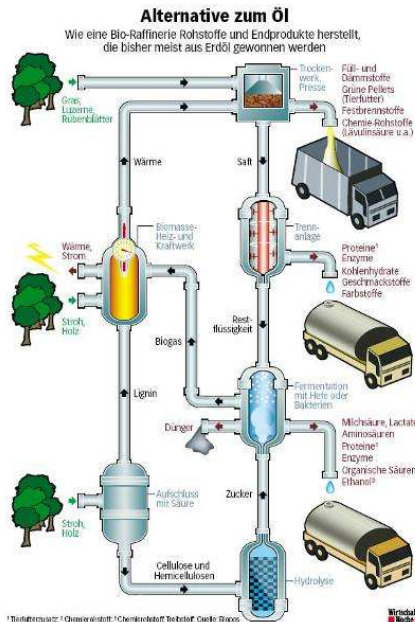
- Petrochemistry is not long-term sustainable
- In a range of 50 years, we need novel production technologies established



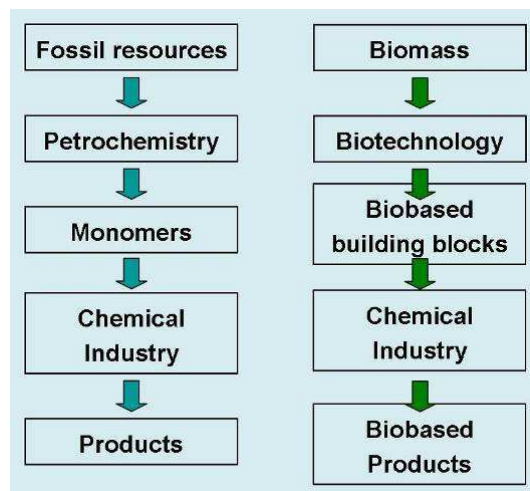
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Alternatives: Biorefinery + Bioconversion



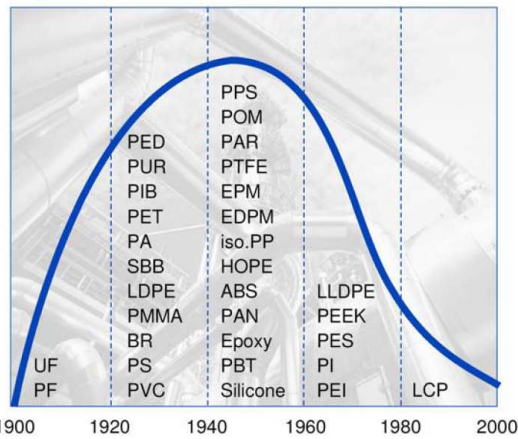
Similar Flow Charts Facilitate Transition



Long Term Perspective of Development



Polymer innovation based on fossil building blocks



Development of polymers based on building blocks (source: McKinsey & Company: Industrial Biotechnology, 2003)

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Products from White Biotechnology



Organic acids

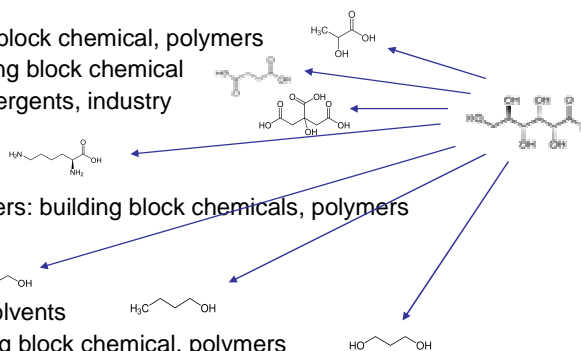
- lactic acid: building block chemical, polymers
- succinic acid: building block chemical
- citric acid: food, detergents, industry

Amino acids

- Lysin: food, feed
- Amino acid precursors: building block chemicals, polymers

Alcohols

- Ethanol: biofuels
- Butanol: biofuels, solvents
- Propanediol: building block chemical, polymers



Produced from sugar

Metabolic engineering = essential technology to direct the process from substrate to product

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Competition with Food Production ?



- The choice of substrate will be an essential topic for successful developments!
- Potential competition between food/feed and production
- However, only a fraction of biomass is used for food and feed



2nd Generation: Use of Non-Food Substrates



- Therefore: use cellulose and hemicellulose as substrates:
- Consist of sugars → can be used by biotechnology
- Technological challenges!

New Challenges with (Hemi) Cellulose Substrates

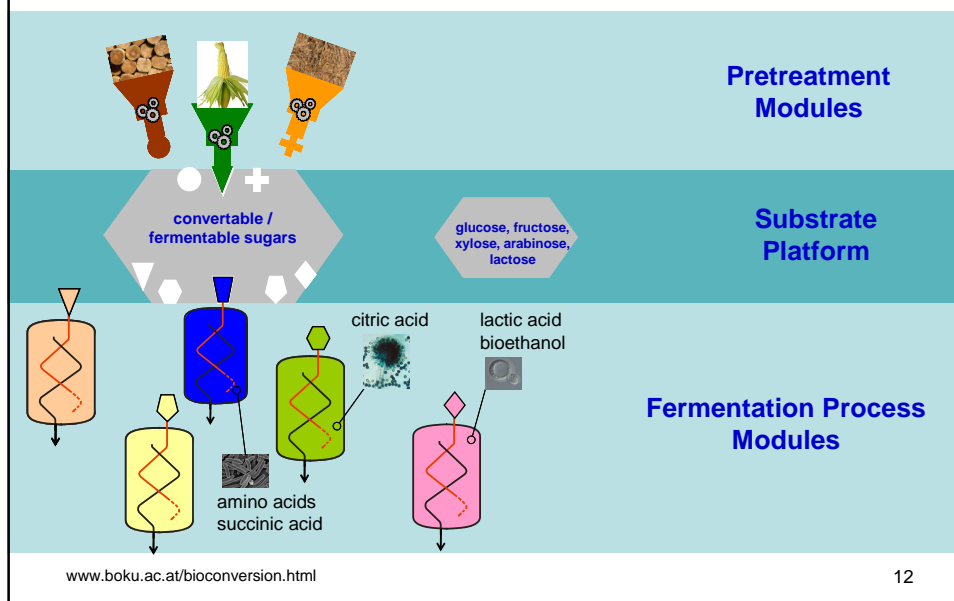


- Difficult to hydrolyse
- Impurities: phenols, acetate, etc.
toxic to the bioprocess
 - Purification
 - Resistance by cell engineering
- Uncommon sugars: Xylose, Arabinose
 - Platform strains for their utilisation
 - Metabolic engineering

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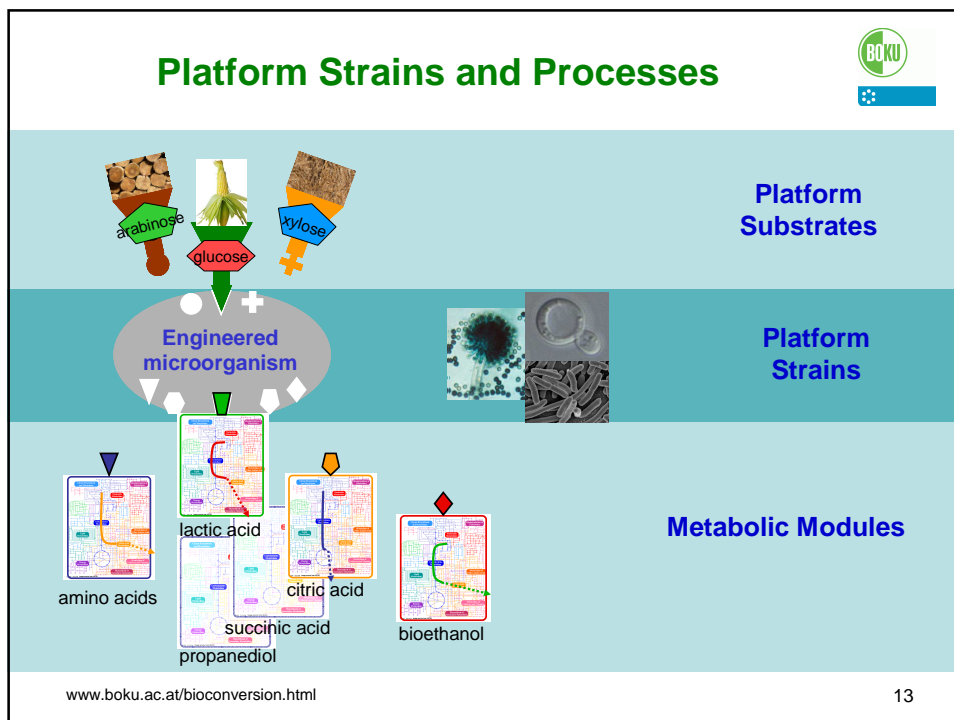
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Modular Biorefinery Concept

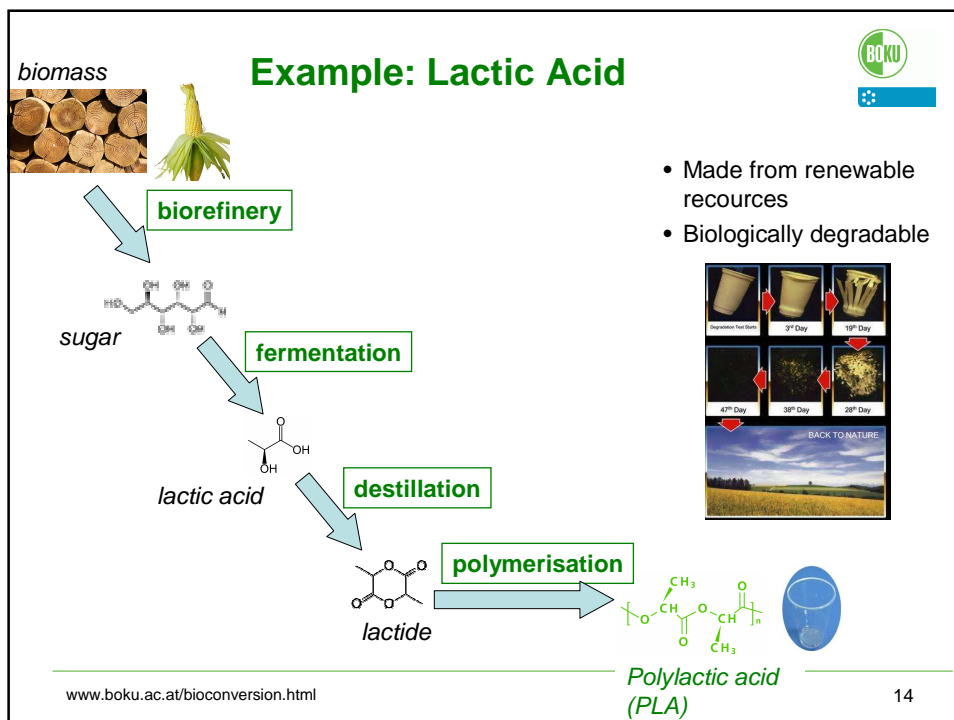


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Lactic Acid Production

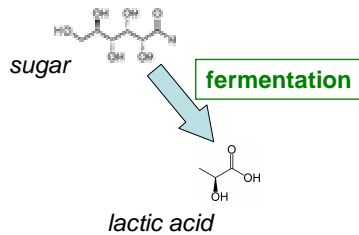


Major cost factors

- Raw materials
- Purification

Traditionally lactic acid is produced with lactic acid bacteria

→ Production at high pH > 5



- Addition of base during process → cost
- Addition of acid for purification → cost
- Disposal of gypsum (by-product) → cost



Our approach (in cooperation with Danilo Porro, Univ. Milano-Bicocca):
Production of lactic acid with acid tolerant yeast



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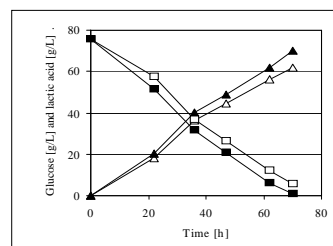
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Further Improvement of Lactic Acid Production



Combined approach of:

- Detailed cell biological analysis
- Mutagenesis and high throughput cell sorting
- Metabolic engineering



Valli et al, 2006, Appl. Env. Microbiol, 72: 5492-5499
 Rossi et al. 2010, Micr. Cell Fact. 9: 15
 Valli et al. 2005 US patent US 7,473,540 (granted 2009)
 Porro et al. 2009, Intl. patent application WO2009144013

⇒ **About 20 % increase of lactic acid**

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General Features of a Platform Strain



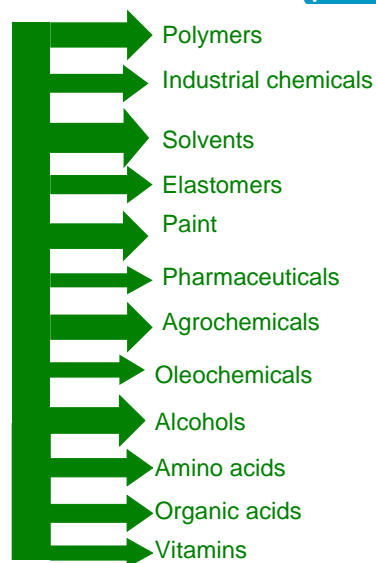
- Wide substrate spectrum:
 - Glucose, fructose, xylose, arabinose, lactose
- Robust to external stress:
 - Acidity, high concentrations of substrate and product, substrate impurities
- High yield and productivity
 - No by-products, high fluxes

⇒ Metabolic Engineering & Systems Biology

Outlook



**Sustainable technologies
producing all materials
from
renewable resources**



BOKU Network for Bioconversion of Renewables



- Bundle expertise at BOKU
- Initiate cooperations with industry, academic partners, agriculture and forestry, public administration
- Join our initiatives
- See the posters outside!
- More information:
www.boku.ac.at/bioconversion.html